



2020 Symbolism

Our Sparkling Wine is crafted from estate-grown Pinot Noir using *Méthode Champenoise* where the wine goes through secondary fermentation in the bottle. It's then aged on its lees for 46 months to develop complexity while preserving vibrancy before disgorgement. 2020 Symbolism was the first vintage for our Sparkling Wine program.

Tasting Notes: Lemon Blossoms, Fresh Baked Pastry, Rich, Creamy & Nutty



AVA Breakdown: 100% Estate Yamhill-Carlton AVA, Willamette Valley

Varietal: 100% Pinot Noir, Pommard

Alcohol Percentage: 12.5%

PH: 3.1

Harvest Date: 9/3/2020

Barrel Aging: 9 months

Bottled: 6/1/2021

Disgorgement Date: 6/13/2024

Cases Produced: 117

Saffron Fields Vineyard is in the heart of the Yamhill-Carlton AVA in the Willamette Valley, Oregon. The site has ancient marine sedimentary soils characteristic of the AVA with a gentle south-southwest aspect. The dry farmed vineyard is certified Sustainable by LIVE and is certified Salmon Safe.